



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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314-0004-15
Job Sheet 209346



Part No: 314-0004-15

Job Qty: 2 pcs

Part Name: Bearpaw Iceblade Threaded Rod



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/20

Job Tracking No:

Due Date: 4/29/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 314-0004-15 IPP REV:A 2020.04.24 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
110	SL-154 - 1	2 pcs	4/29/20	4/29/20	0.50	0.13	SL-154 - 1		33	20/04/25
120	QC 2	2 pcs	4/29/20	4/29/20	0.00	0.00	QC 2 - 1		9-89	
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32		DAS	
							QC 2 - 33		33	20/04/25
							QC 2 - 35		9-89	
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51			
							QC 2 - 52			
							QC 2 - 57			
							QC 2 - 62			
							QC 2 - 63			
							QC 2 - 8			
							QC 2 - 66			
							QC 2 - 64			
							QC 2 - 65			



Container No: S273322



Part: 314-0004-15

Job No: 209346

Serial No/Batch: S273322

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/25/20

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CANADA
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				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
125	QC 8	2 pcs	4/29/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
130	Packaging 3-1 - Stock - B4B	2 pcs	4/29/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B

9/20/04/26

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				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	2 pcs	4/29/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	APR 29 2020 70
				QC 21 - SA - 53	9-89
Part Op 110 - 1-Machine as per folio F <u>N/A</u> FOLIO REV: <u>N/A</u> DWG REV: <u>R1</u> 2-Deburr Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB 125 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: <u>W/Tool</u> 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R0.375	304 Round Bar 0.375	.1666 ft (.0833 ea)	110-SL-154 - 1	<u>5252617</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-154 - 1	M304R0.375	0	3	0	
Part Specifications					
Specifications could not be found.					

Plex 4/24/20 12:42 PM dart.lacelle.linda

1/4-28 UNF



Break corner
(Sanding)
Typ.

Note :
Raw material specification :
Stainless steel 304 annealed
Threaded rod 1/4-28 UNF



Vanair inc.
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TOLERANCES	
1/X ± 1/32"	
X.XX ± 0.010"	
X.XXX ± 0.005"	
ANGLE ± 1°	
PROJECTION	

Titre / Title		Béarpaw - Iceblade threaded rod		Matériau / Material:	
Dessiné par / Drawing by:	G. Lapointe	Date: (yyyy-mm-dd)	2006-04-24	Format :	A
Vérifié par / Checked by:		Date: (yyyy-mm-dd)		Numéro dessin / Drawing Number:	VNR085
Approuvé par / Approved by:		Date: (yyyy-mm-dd)		Numéro de pièce / Part Number:	314-0004-15-A

See Note	
Échelle / Scale:	N/A
Page #:	1 de 1
Rev. #:	R1
Rev. #:	R1

Rev.	Initial issue	Date	Description
R1		03-08-06	G.L. By

